INSTALLATION, OPERATION AND MAINTENANCE MANUAL WITH
FOR KIRLOSKAR MAKE

DWSS-SUBMERSIBLE DEWATERING PUMPS

KIRLOSKAR BROTHERS LIMITED.
IMPORTANT INSTRUCTIONS:

1. USE CONTROL PANEL WITH STARTER, SINGLE PHASE PREVENTOR (For 3 Phase Pumps) AND DRY RUNNING PROTECTION.

2. FOR SINGLE PHASE PUMPS USE RUN CAPACITOR AS FOLLOWS
   A) FOR 1 HP – 36 mfd.
   B) FOR 2 HP – 40 mfd.

3. NEVER RUN THE PUMP DRY TO AVOID BURNING OF MOTOR.

4. FULL LOAD CURRENT –

<table>
<thead>
<tr>
<th>HP / PH / VOLTAGE</th>
<th>FULL LOAD CURRENT</th>
</tr>
</thead>
<tbody>
<tr>
<td>1 HP / 1 PH / 230 V</td>
<td>10 Amps</td>
</tr>
<tr>
<td>2 HP / 1 PH / 230 V</td>
<td>14 Amps</td>
</tr>
<tr>
<td>1 HP / 3 PH / 415 V</td>
<td>2.8 Amps</td>
</tr>
<tr>
<td>2 HP / 3 PH / 415 V</td>
<td>4.6 Amps</td>
</tr>
<tr>
<td>3 HP / 3 PH / 415 V</td>
<td>6.5 Amps</td>
</tr>
<tr>
<td>5 HP / 3 PH / 415 V</td>
<td>9.5 Amps</td>
</tr>
</tbody>
</table>

CAUTION

1. DO NOT LOWER OR LIFT THE PUMP WITH THE HELP OF CABLE
2. DO NOT FILL ANY LIQUID INSIDE THE MOTOR, AS REQUIRED QUANTITY OF OIL IS FILLED AT FACTORY.
3. DO NOT RUN THE PUMP DRY.
4. DO NOT RUN PUMP IN REVERSE DIRECTION, CORRECT DIRECTION WILL GIVE maximum HEAD & DISCHARGE
5. DO NOT RUN THE PUMP WITHOUT CONTROL PANEL HAVING SINGLE PHASING, DRY RUN & OVERLOAD PROTECTION.
6. DO NOT RUN THE PUMP WITH CONTROL UNIT IN BYPASSED CONDITION.
7. ENSURE THAT PUMP IS USED FOR RIGHT APPLICATION.

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1.0 GENERAL

1.1 DWSS-Series Submersible Dewatering pumps are having bottom suction with motor on top type construction pumps. They are available in single phase upto 2HP / 1.5KW & in three phase beyond 2HP / 1.5KW.

1.2 The pump comprises of three units:

i) Pump Unit: Consist of Impeller and diffuser at the bottom. Motor is at the top. Suction is from the bottom most part. Pumped out water passes through outer shell which forms the cooling jacket around the motor. Discharge of the pump set is from the top most part.

ii) Stuffing Box Unit

It comprises two numbers mechanical seals and oil chamber filled with oil for lubricating the seals. The seal behind the impeller is having seat ring of silicon carbide v/s silicon carbide and second seal comprises of carbon ring v/s ceramic ring.

iii) Electrical Motor Unit

These pumps are provided with submersible three or single phase squirrel cage induction motors in watertight housing. The entire motor unit is tested to ensure the leak tightness of the joints.

1.3 DWSS- series pump is to be used with control panel. These control panels should consist of either with DIRECT ON LINE type starter or STAR DELTA type starters. These panels are designed for smooth running of pump set. The pump gets switched off automatically and is protected against the following.

a) Dry running of pump
b) Single phasing.
c) overload

1.4 As a standard supply, DWSS Series pumps are supplied with 10Mtrs. long cable. This cable consists of power cable suitably designed for the voltage and current. The extension cable if used must be of same size rating etc. as that supplied with pump. Cable connection should be done carefully and cable joint (if any) must be above the maximum water level and sealed to prevent any water ingress.

1.5 FOR 1 HP-SINGLE PHASE PUMPS PANEL SHOULD CONSIST OF 36 MFD START CAPACITOR AND FOR 2HP SINGLE PHASE PUMP 40 MFD START CAPACITOR.

2.0 INSTALLATION

2.1 The DWSS Series pumps require no foundation. Only ensure that the delivery pipe line is well supported and weight of it is not acting on pump directly.

2.2 When the pump has been lowered along with the pipes into the sump, check that the cable is sagging and is not under tension.

2.3 Avoid resting pump on the bottom or surface with soft or loose soil and with unsettled slurry / mud etc.

2.4 DO NOT LIFT THE PUMP WITH THE HELP OF CABLE.

2.5 Use chain for lowering or lifting of the pump. While selecting size of the chain, weight of the pump should be taken in to consideration. We recommend use of non-return valve in delivery pipe line located before sluice valve.

Start pump provided there is enough water to be pumped is available.
3.0 OPERATION

Prior to the commissioning of pump, please check the following list:

3.1.1 Check that the pump rotates freely. This can be done by giving momentarily electric supply.

3.1.2 Do not fill any liquid or oil inside the oil chamber. The oil chamber of the pump is duly filled with proper grade of oil in appropriate quantity before dispatch from factory.

3.1.3 Check the insulation resistance of winding by using 500 V megger. The insulation resistance of winding should not be less than 100 megohm at phase to phase and phase to Earth. This test should be carried out at free end of the cable. If the insulation resistance is found less than 100 megohm then please consult our service personnel.

3.1.4 For continuity test, connect the two wires of megger between the two ends of the same phase of motor. It should show zero resistance. This test should be carried out for all the phases.

3.1.5 The megger test for phase to phase and phase to earth should be conducted serially. The megger test should show insulation resistance above 100 MΩ.

3.1.6 Never by pass the panel as this will nullify the warrantee claims. Use panel having protection against Dry running, Single Phasing and Overload.

3.1.7 When pump runs dry, panel would trip. To restart the pump Hoist up the pump and momentarily switch on the power. If the connections are correctly made the pump should jerk in clockwise direction when viewed from top. If the pump jerks in opposite direction, change two phases of the incoming leads to the control panel. In no case the direction of rotation should be changed by changing the leads of motor terminals. Do not run the pump dry. Just check in which direction the pump jerks.

3.2 While putting the pump in operation, follow the procedure outlined below:

3.2.1 Start the pump. Let the motor pick up full speed.

3.2.2 Open discharge valve slowly.

3.3 Check during running that:

3.3.1 The pump is running smooth.

3.3.2 Power consumption is within limit.

3.3.3 Head and capacity developed by the pump is as specified.

3.3.4 Stop the pump immediately if any defects are detected and must not be started unless they are rectified. Report immediately to the supplier if it is not possible to rectify the defects at site.

3.4 Stopping the pump:
Pump should be switched off only after closing delivery sluice valve.

3.5 Make sure that the strainer does not get clogged by leaves or other suspended materials.
4.0 MAINTENANCE:

Preventing maintenance schedule is the periodical checks and precautions by which possibilities of failures and breakdowns are minimized.

4.1 Daily checks:
4.1.1 An hourly record of the delivery pressure and power input to the pump should be maintained.

4.1.2 Vibrations are the first sign of impending troubles like bearing failure, choking of impeller or casing and such other operating troubles. The pump performance should be checked for noise and vibration.

4.2 Periodical checks:
4.2.1 Clean the sump if there are chances of deposition of content of liquid handled.

4.3 Annual checks: (After one year minimum)

4.3.1 The pump portion of the motor pump set should be overhauled completely to check the clearance and to replace the worn out parts. Clearance between impeller and casing ring and casing cover are very important.

4.3.2 The effect of liquid handled on pump components should be checked. If abnormal corrosion, erosion is observed then the components should be replaced with that of suitable material.

4.3.3 If pump is to be stored for long period, flush it with clean water properly.

4.3.4 Protect the cable from damage during storage and transportation. Wrap the cable around the pump properly during storage.

5.0 TECHNICAL DATA:

5.1 DWSS Series pumps are supplied at maximum speed of 2850 rpm having 2 pole single phase or three phase motors. The direction of rotation is clockwise when viewed from the motor top.

5.2 Specification of bearings:
The shaft is supplied with antifriction' ball bearings at both ends. The bearing specifications are given below. The designations of bearings are as per SKF catalogue. However, equivalent bearing in type, capacity and dimensions can also be used.

<table>
<thead>
<tr>
<th>Motor rating in HP</th>
<th>Lower bearing</th>
<th>Upper bearing</th>
</tr>
</thead>
<tbody>
<tr>
<td>up to 2.0</td>
<td>6204</td>
<td>6204</td>
</tr>
<tr>
<td>3.0 to 5.0</td>
<td>6206</td>
<td>6205</td>
</tr>
<tr>
<td>7.5 to 10</td>
<td>6305</td>
<td>6206</td>
</tr>
<tr>
<td>12.5 to 20</td>
<td>3308</td>
<td>6308</td>
</tr>
<tr>
<td>25 to 30</td>
<td>3308</td>
<td>6308</td>
</tr>
<tr>
<td>35 to 50</td>
<td>3310</td>
<td>6308</td>
</tr>
</tbody>
</table>
5.3 Mechanical Seals:
Pumps are supplied with double mechanical seals of following type:

<table>
<thead>
<tr>
<th>Motor ratings In HP</th>
<th>MECHANICAL SEAL DETAILS</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>(Motor Side)</td>
</tr>
<tr>
<td></td>
<td>(Pump Side)</td>
</tr>
<tr>
<td>up to 2.0</td>
<td>Carbon Vs Ceramic</td>
</tr>
<tr>
<td>3.0 to 5.0</td>
<td>Carbon Vs Ceramic</td>
</tr>
<tr>
<td>7.5 to 10</td>
<td>Carbon Vs SIC</td>
</tr>
<tr>
<td>12.5 to 20</td>
<td>SIC Vs SIC</td>
</tr>
<tr>
<td>25 to 30</td>
<td></td>
</tr>
<tr>
<td>35 to 50</td>
<td></td>
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</table>

5.4 Oil Specification: Use “Transformer Oil” of good quality confirming to SAE 40 or equivalent.

[Please furnish complete name plate details, name of parts, part numbers and material of construction while ordering spare parts for the pump.]

TROUBLE DIAGNOSIS CHART

SUBMERSIBLE DEWATERING PUMP

Type of Trouble: Pumpset does not deliver water / delivers insufficient quantity of water

<table>
<thead>
<tr>
<th>Likely Reason</th>
<th>Suggested Solution</th>
</tr>
</thead>
</table>
| Water level might have gone below or yield to sump / well is not sufficient. | 1. Stop the Pumpset until water level rises  
2. Operate the Pumpset with valve throttled.  
3. Replace the Pumpset with lower discharge capacity. |
| Pumpset working near shut-off head.                                          | Replace the Pumpset with higher head capacity.                                      |
| Direction of Rotation of the motor is reverse.                               | Correct the direction by changing any of the two phases of supply.                  |
| Motor running at speed lower than rated.                                      | Check the supply voltage and frequency.                                             |
| Strainer / Impeller may be clogged or chocked                                | Clean the strainer and the flow passage of Impeller.                                |
Type of Trouble: Pumpset Consumes excessive power.

<table>
<thead>
<tr>
<th>Likely Reason</th>
<th>Suggested Solution</th>
</tr>
</thead>
<tbody>
<tr>
<td>Motor may be running at speed higher than the rated one.</td>
<td>Check the supply voltage and frequency.</td>
</tr>
<tr>
<td>Low voltage across motor terminals.</td>
<td>If necessary replace the supply cable with higher size.</td>
</tr>
<tr>
<td>Rotating parts rubbing with stationary parts / pump shaft bent.</td>
<td>Replace defective parts and ensure proper clearance.</td>
</tr>
<tr>
<td>Pumpset is being operated in the range not recommended by the manufacturer.</td>
<td>Ensure that Pumpset is operating at recommended head suggested by the manufacturer.</td>
</tr>
</tbody>
</table>

Type of Trouble: Excessive noise & the vibration in the system.

<table>
<thead>
<tr>
<th>Likely Reason</th>
<th>Suggested Solution</th>
</tr>
</thead>
<tbody>
<tr>
<td>Excessive air or gas intrusions in the water being pumped</td>
<td>Increase the submergence by lowering the pump further down if possible.</td>
</tr>
<tr>
<td>Worn out / defective bearing and other parts.</td>
<td>Replace the defective parts</td>
</tr>
</tbody>
</table>

Type of Trouble: Motor burn out.

<table>
<thead>
<tr>
<th>Likely Reason</th>
<th>Suggested Solution</th>
</tr>
</thead>
<tbody>
<tr>
<td>Defective motor protection devices / Faulty backup protection system.</td>
<td>Consult control panel expert</td>
</tr>
<tr>
<td>Surrounding water temperature is higher than the normal water temperature.</td>
<td>Consult manufacturer for cooling jacket arrangement if available with them.</td>
</tr>
<tr>
<td>Continuous operation of motor at low voltage / unbalance voltage.</td>
<td>Take steps for getting correct voltage supply.</td>
</tr>
<tr>
<td>Too frequent starts &amp; stops of Pumpset.</td>
<td>Ensure that starts and stops don’t exceed the guidelines given by the manufacturer.</td>
</tr>
</tbody>
</table>


KIRLOSKAR BROTHERS LIMITED

REGIONAL OFFICES

AHMEDABAD
11, Mill officer colony, Behind la Gajjar Chambers,
Ashram road, Ahmedabad 380009
Tel: 079-26583258, 26583739,26580376
Fax: 079-26583786
E-mail:yangrexg7te6l@kbl.co.in

BANGLORE
No.5, 10th Cross, Indl Floor
Lakshmi complex, RMV Extension
C.V. Raman road, Bangalore 560080
Tel: 080-23619914, 23619915,23610027
Fax: 080-23610095
E-mail: kumrotrik@kbl.co.in

BHUBANESWAR
Plot no. 969, part A, Uttam Tower, block B
Unit no. 2, Ashok nagar, Bhubanewar
Tel: 0674 - 2535371,2536421
Fax: 0674-2534965
Email:grayb@kbl.co.in

CHENNAI
Raj parl Trimeni towers, 2nd floor
147,G.N.Cherry Road, T nagar,
Chennai 600017
Tel: 044-28156546,28156547,28156548
Fax: 044-281565449
E-mail: sharathkumar@kbl.co.in

DEWAS
Opposite Railway station, Ujjain road,
Dewas 455001(M.P)
Tel: 07272-227327,227354
Fax: 07272-227354
E-mail: smiley@kbl.co.in

JAIPUR
Flat No. 102, Riddhi Siddhi apartment,
Ahinasa circle, C Scheme Jaipur 302001
Tel: 0141-2361434,2361412,2361422
Fax: 0141-2375670
E-mail: sngupta@kbl.co.in

KOCHI
Veerjay Towers, salim rajan raod
Gandhinagar, Ernakulam Kochi 682017
Tel: 0484-2206651,2206652
Fax: 0484-2206653
E-mail: esk@kbl.co.in

KOLKATA
“Shantiniketan”, Space no. 1, 2nd floor,
No. 8, camae Street, Kolkata 700017
Tel: 033-22827225,22820891,22826885
Fax: 033-22829915
E-mail: suman@kbl.co.in

LUCKNOW
B-1/7, sector-A, Aliganj
Lucknow 226024
Tel: 0522-2326367,2326374
Fax: 0522-2611299
E-mail: jafar@kbl.co.in

SECUNDERABAD
Post Box No. 1580, 403, jade arcade,
paradise circle, 126, MG Road,
Secunderabad 500003
Tel: 040-5533507, 278945956, 27894595
Fax: 040-27894598
E-mail: rdadas@kbl.co.in

MUMBAI
10,Corporate park, sion-trombay road,
Swastik mills compound chembur,
Mumbai 400071
Tel:022-25287358, 25289320-27
Fax: 022-25289329
E-mail: amit.damle@kbl.co.in

NAGPUR
Plot no. 19, Flat no. 7, “Sagar Palace”, East high
court road, Laxmi Nagar, Nagpur 440022
Telefax: 0712-2238178, 2243001, 2234275
Fax: 022-2238178
E-mail: ashish.srivastava@kbl.co.in

NEW DELHI
Jeevan Tara building, 5, Parliament street
New Delhi 110001
Tel: 011-23340555-60
Fax: 011-23342002
E-mail: muditymathur@kbl.co.in

PUNE
B-108, Prupat apartment, Tulishbagwali colony
Sahakar nagar-2, Parvati,
Pune 411037
Tel: 020-24228712-14
Fax: 020-24224888
E-mail: mano@kbl.co.in

RAIPUR
C-319, Rohnipuram,
Near Indian gas Godown, Raipur
Tel: 0771-2263417, Mo. 9425048744
E-mail: goodylsatya@yahoo.co.in

LUDHIANA
123-a, Shastri Nagar,
Ludhiana,
Mo. 9814680909
E-mail: guptakbl@sify.com

Regd. Office: Udyog Bhawan, Tilak Road Pune
Corporate office : “YAMUNA” Survey No. 98(3-7), Baner, Pune 411045 (india)
Tel: +91-20-27214444, Toll Free No. 1800 103 4443
E-mail: kblin@kbl.co.in Visit us at: www.kbl.co.in